



INTRODUCTION & Company Profile



January 2018-19

TPP BOILERS PVT. LTD.

An ISO 9001:2008 & IBR APPROVED COMPANY

Manufacturers & Fabricators with specialization in High Pressure & Temperature Boiler Components like Superheaters, Economisers, Boiler-Bank Tubes, Water Wall Panels, Steam Headers, Studded Bed Coils, Sample Coolers, Condensate Pots, Heat Exchanger U-Tubes etc.

Our USP

To Offer Expertise
of a very Large Company
with accessibility
of a small company
at very Reasonable Costs

Our Motto

To Engineer, Fabricate, Guarantee
Our Products and Deliver them
at the right time
is what we shall Excel at



Regd. & Sales Office: 69-70, 4th Floor, Ashok Chambers, Devaji Ratanji Marg (Bharuch Street), Masjid Bunder (E), Mumbai-400 009.

Contact No. +91-22-23484046

Cell: +91-9821022114

Fax: +91-22-23480384

Email: info@tp boilers.com / tp boilers@gmail.com

Works: Plot No. 703-716, GIDC Waghodia, Tal: Vadodara, Gujarat-391 760 Contact: +91-02668-292095

Web: www.tp boilers.com

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(I.B.R. APPROVED)

Fabricator of Replacement Boiler Pressure Parts

Works: Plot No 703-716, GIDC, Tal: Waghodia, Dist - Vadodara, Gujarat- 391760.

Tel: 02668 - 292095/292041

CIN : U2914MH2009PTC190931, **Email:** tppboilers@gmail.com

An ISO 9001 : 2008 Company



Ref: -TPB/Intro17-18

Dated: -

To,

**Sub: Introduction and Request for Vendor Registration as an IBR Approved Manufacturer
Boiler Pressure Parts & Boiler Components like Superheater & Economiser Tubes & Coils,
Steam Headers, Bed Coils, etc. for boilers upto Super Critical Range.**

Dear Sir,

We avail this opportunity and take pleasure in introducing TPP Boilers Pvt. Ltd. as an **IBR Approved Manufacturer, Fabricator & Erectors of Equipments made of steel tubes or pipes** with specialization in of **High Temperature Steam Boiler Pressure Parts** and Boiler Components and Fabricator of Replacement boiler tubes, water walls, super heaters, economizers, and other pressure parts for steam generators .

We are a **small scale industry** promoted by our very experienced CEO and CTO with workers participation all separated from an established (over 50 years) Boiler Manufacturing and Erection Company. Hence we offer **the expertise of a very Large Company with accessibility of a small company** at very Reasonable Costs.

Our Promoters and Promoter Workers have a very **deep knowledge and wide experience of over 500 man-years** in Fabrication, Erection, Bending & Welding of all kinds of **Steel Tubes and Pipes** like **Seamless, ERW, and Rifle-Bore Tubes** made of any kind of Steel viz. **Carbon Steels, Alloy Steels, and Stainless Steels** in any Size, Shape and Length and to any Specification.

All Boiler Pressure parts are fabricated using state of art manufacturing facilities at our factory and our innovations in **Plate/Sections/Tube/Pipe - Bending, Rolling, Pressing, Drilling, Welding, Assembly and Heat-Treatment** provides fast delivery of component without affecting its quality requirements.

Our stringent **Quality Control Process** have been developed over many decades of experience of our Promoters in Fabrication and all operations are Serialized and subjected to 100% Check and Recorded for Traceability with the main area of focus being Raw Materials, Welding Joints with Radiography/X- Rays, Dimensional Accuracy of all operations and Assembly, Pressure Testing and finally Painting and Packing.

We not only follow the latest Material and **Fabrication codes like ASME, BSS, DIN, VGB, GB, JIS,NF,GOST, ISO,EN,IBR** etc. but we internally excel the requirements of these Codes.

We fabricate and work regularly on High Alloys upto SA 213 Grades T23, T91, T92 ,X20CrMoV121 ,and Stainless Steels of Grades TP 347H and our welders are approved by IBR and Third Party Inspection Agencies with established WPS/PQR and our Bending Capabilities are proven for Bending Critical Short Radius Bends of $R \geq 0.70 \times OD$ as shown in the Photos on this Letter Head.



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web : www.tppboilers.com

We specialize in fabrication and erection of **Boiler Components** like **Super heater Coils**- (Radiant- Super heaters, Pendant- Super heaters, Final-Super heaters), **Economizer Coils** (Plain Tubular Economizers, Finned Economizers, Cast Iron Gilled Economizers), **Feed Water Heaters, Steam Reheaters, Boiler Bank Tubes**, Steam Generating Bent to Shape Tubes and **Water Wall Panels** with or without **Swaged Ends, Steam Headers**, Steam Drums, De-Superheaters, Evaporator Coils, **Studded Bed Coils, Spiral coils**, Helical coils, **HP/LP Tube Nest Steam Condensers**, Spiral Finned Tubes, Steam Piping and other Tubular fabricated products for Refineries, Steel Plants etc. like **Sample Coolers**, Condensate Pots, Studded Fired Heater Tubes, Steam Condensers, Heat Exchanger U-Tubes etc.

We fabricate components based on your drawing and with high dimensional accuracy to give you **ease in replacement and ready to fit components** shortening the down time of boilers.

We have the expertise to do **reverse Engineering** for your replacement boiler tube and pressure part projects and we can suggest modification of design or change of materials to **improve boiler efficiency or to reduce repetitive tube failures**, all due to our 500 man-years of practical experience.

We carry an **optimum stock of a range of , Boiler Tubes and Pipes** to cater to our clients **Emergency Boiler Shut down replacement jobs** and we also supply these straight tubes with IBR –MTC to our regular clients for smaller quantities not serviced by the large tube, pipe and plate manufacturers. Some Specs always available are SA 213 T11/T22/T23/T91, GB5310- 12CriMoVG etc.

Finally our Motto is our ability **To Engineer, Fabricate, Guarantee our Products, Deliver and Erect them at the right time is what we Excel at.**

We cater to various Sectors both Public and Private in **Power Generation**, Electricity Boards, **Petrochemicals, Refineries, Fertilizers, Steel Plants, Aluminum/Copper/Zinc Smelters, Sugar Factories, OEM Boiler Manufacturers, Paper Factories, Cement Plants, and other Chemical Process Industries, Ship-Yards** etc. We have serviced almost every sector as per List enclosed in India and Abroad indirectly under our 500 man-years of experience through different companies.

We would like to now cater directly to you and to fulfill our motto. **We are geared up for the same with our 4200 sq.mtr. Factory, Equipment and Manpower.** We have excellent Managerial & Technical, Personnel with support from a team of Engineers, Supervisors and of skilled and semiskilled workers for site and factory jobs and Design, Production and Quality are maintained by our Experts in their Fields.

We have attached our company Profile for your Perusal. We request you to kindly incorporate our name in your approved list and we earnestly solicit your Enquiries.

In case further information /clarification is required please feel free to contact us and we shall promptly furnish the same.

**Thanking you,
Yours faithfully**

For TPP Boilers Pvt. Ltd.

**(Himanshu D. Desai)
Director-CEO**



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ABOUT OURSELVES

Our Promoters

1. Mr. Himanshu D. Desai – B.E. (1984), M.I.Mech.E. (I), C.Eng., Member ASME

Ex-CEO of M/s Tube Weld (India) Ltd. and M/s M.J.Patel (India) Ltd. Mumbai since 1985 having Engineered, Planned, Fabricated, Guaranteed and Delivered every product of this two Companies up to June 2008 and previously worked as shop floor in-charge of Heavy Fabrication Shop of M/S Mukand Iron & Steel Ltd., Mumbai.

2. Mr. A.N. Pandey -

B.E. Mech. .(1995), M.B.A

Ex-Employee of M/s Tube Weld (India) Ltd, Mukand Ltd, Power Max (I) Ltd Calcutta, Viraj Power Ltd., Khursaniyah Gas plant, Saudi Arabia, Dodsai Pte. Ltd. – Qatar,

Over fifteen years of experience in Project Management / Execution / Pre- Commissioning / Site Management as well as Team Management in the field of Construction Work.

Experience in working in the Projects of various Multinational organizations like:

Alstom Power Service (Arabia) FZE, (CTJV) CHIYODA-TECHNIP JOINT VENTURE (RAS GAS) SNAMPROGATTI (ARAMCO), RELIANCE PETROCHEMICAL, TOYO ENGINEERS, IOCL PANIPAT/MATHURA/BARODA, ENGINEERS INDIA LIMITED.

3. Mr. Kalpanath Pandey - D.M.E. (Mech.)

Exclusive Works Contractor of M/S Tube Weld (India) Ltd. where each and every item manufactured since 1984 was sub-contracted to him apart from being the erection contractor of M/S Mukand Ltd. Project Division, Mumbai since 1975 in Petrochemical, Refineries, Thermal Power Plants having site fabricated and erected Heavy Equipment, Heavy Structures, Steam Pipelines, Reactors etc.

These three technocrats promoters got together in 2009 with experienced promoter workers for the common goal of breaking the corporate mould of employee –employer relations and..... That was beginning of M/S TPP Boilers Pvt. Ltd. A new company with its own manufacturing unit and factory of 4000 sq. mtrs. Developed in GIDC Waghodia, Vadodara, Gujarat.

We proudly claim 500 man –years of Experience within our Organization in this Field of our Core – Competency



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THE FACTORY AT WAGHODIA :

The 99 Year Leased factory premises at GIDC. Waghodia is 4000 sq. meter having a covered area of 2000 Sq. mtrs. Which facilitates the working space for all type of heavy Fabrication as well as large space required for Pressure vessels and Pressure Parts. We have all types of Machinery required for Manufacturing any Pressure part and Heavy structural fabrication. Presently we have mainly **Plate Bending Machine** of up to 35mm plate cold bending capacity and 65mm hot bending capacity, **Radial Drill machine** with universal bed, **Hydraulic Power Press** of 300 MT capacity, **CNC Automatic Boiler Tube Bending machine** and sufficient welding equipment TIG, MIG, SMAW etc Cutting Machines etc. to proceed with several Fabrication jobs and Erection jobs at a time.

Tube Bending Systems:

Cold Bending - We have adopted the American Mandrel system of pull/push tube over mandrel -Cold Bending of tubes which ensure much smoother Profile of Tube Bends with improved **Quality and Thinning** thus prolonging their life, resulting in substantial economic advantage to the customer. We use CNC Automatic Boiler Tube Bending Machine to ensure Serialized Bending at a high rate of **production of 200 Bends per day.**

Tube Size range Min 19.05 mm OD x 2 mm thk. Max. 114.3 mm OD x 33 mm thk.
Bending Radius Min. 1.25 x OD to Max. 6.0 X OD.

Hot Bending - We can give Shorter Radius bends up to **Min. R = 0.6 x OD. By Hot Squeezing** of the above cold formed Bends in our 300 M.T Hydraulic Press using Specialized Press dies with Centralizers.

PRODUCT RANGE

We have capacity to manufacture any Equipment made from any type of steel having thickness of up to 50 mm. and any type of Tube/Pipe Bending up to 100 mm NB (114.3mm OD.) X Sch. 160(33mm) .This is only our beginning. We are most suitable to **fabricate Boiler Components like Super heater Coils- (Radiant- Super heaters, Pendant- Super heaters, Final-Super heaters), Economizer Coils (Plain Tubular Economizers, Finned Economizers, Cast Iron Gilled Economisers), Feed Water Heaters, Steam Reheaters, Boiler Bank Tubes, Steam Generating Bent to Shape Tubes and Water Wall Panels with or without Swaged Ends, Steam Headers, Steam Drums, De-Superheaters, Evaporator Coils, Studded Bed Coils, Spiral coils, Helical coils, HP/LP Tube Nest Steam Condensers, Spiral Finned Tubes and other Tubular fabricated products for Refineries etc. like Sample Coolers, Condensate Pots, Studded Fired Heater Tubes, Steam Condensers, Heat Exchanger U-Tubes etc.**

We also **specialize in manufacturing Short Radius Tube Bends with R>0.6D** , Heat-Exchangers, Steam Piping, Condensate Piping, Exhaust Gas Piping and any Type of Ducting Systems. Our Services and fabricated Components are supplied by us are in conformity with all the relevant standards and regulations as applicable such as, ISO, DIN, BSS, ASTM, ASME, JIS and other international standards, codes and practices.

We give **I.B.R Certification** for BOILER COMPONENTS and are Approved BOILER REPAIRS WITHIN "THE INDIAN BOILER ACT and REGULATION -1947". Our Services and Components fabricated and supplied by us are in conformity with all the relevant standards and regulations as applicable such as, ISO, DIN, BSS, ASTM, ASME, JIS and other international standards, codes and practices



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Our Theory

Our Motto

To Engineer, Fabricate, Guarantee our Products, Deliver and Erect them at the right time is what we shall Excel at.

Our USP

To Offer Expertise of a very Large Company with accessibility of a small company at very Reasonable Costs.

With the Singular desire to be of service to the industry coming up anywhere in India and To participate in various Tenders where the criteria is QUALITY we have geared ourselves with the committed manpower and equipments for Factory Jobs as well as Site Jobs.

A list of Equipment, Tools, Plant, Human Resources, Job Experience etc. is attached. Besides existing equipments we can put in service through external agencies any heavy duty machines in operations as per requirement of Jobs.

Our working capacities enable us to also handle any type of structural, mechanical maintenance, fabrication and erection and fabrication of piping, erection alignment of equipments and shutdown jobs in Site jobs and Fabrication of Tanks, vessels, and Process Equipment.

We endeavor to always be at your service.

When You Need Quick Answers - Call on the Boiler Tube Experts



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COMPANY PROFILE

Name of the Company	M/s. TPP BOILERS PVT.LTD.
Registered & Sales Office And Contact Details	69/70, Ashok Chambers, 4 th Floor, Devaji Ratanji Marg (Bharuch Street), Masjid Bunder (E), Mumbai- 400 009 Ph.-022-23484045/6 Fax.022-23480384 Email: info@tppboilers.com ; tppboilers@gmail.com
Works And Contact Details	Plot no703- 716, Road X,GIDC Waghodia, Dist: - Vadodra-391760, Gujarat. Phone/Fax:02668-292095 Email: anp@tppboilers.com
Directors & Contact Persons.	Mr. Himanshu D. Desai Cell: 098210 22114 Email: hdd@tppboilers.com
Status of the company	Private Limited
Nature of Business	Designer, Manufacturer & Erectors of High Temperature Steam Boiler Pressure Parts, CS Seamless Tubes & Pipes and Boiler Components and Fabricator of boiler tubes, water walls, super heaters, economizers, and other pressure parts for steam generators, Steam Piping and Heavy Structures.
Corporate Identity No	U2914MH2009PTC190931 2008-2009
GST	24AADCT1409Q1Z6 (GUJARAT)
SSI / NSIC MSME Regn.No.	SSI No. SSI.NO.DIC/VAD/EM Part-II 21671 dtd. 09/09/2015 NSIC No. NSIC/GP/AHM/2014/004183 dtd. 30.11.2016
Income Tax PAN No.	AADCT 1409 Q dtd. 13.03.2009
TAN No.	MUMT 15377 F
Service Tax Regn No.	AADCT 1409QST001WCS/STC/VAD-II/GR-1/TPP/2009 dt.12.08.2009
CST No.	24692200949 dtd 28/07/2009
VAT No.	24192200949 dtd.28/07/2009
Excise Details	AADCT1409QEM001 dtd. 23/04/2010, Range: V of Divn Waghodia of Vadodara II.
IEC Number	0310026067 dtd. 14/07/2010
ISO 9001:2008	Certificate Registration No. 99 100 11749 The Certification Body TUV SUD
Bankers	State Bank of India, (04086) Commercial Branch, Baroda IFS Code: SBIN0004086 C.A/c No.31386535550
IBR Approval Status Validity	Upto 2017
Factory Registration & License No.	Registration No. 673/28133/2011 License No. 10192



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List of Machineries.

Sr. No.	Description	Capacity	Quantity
1	Plate Bending Machine	2.5 m X 35 mm	1 No.
2	Power Generator Set	45 KVA	1 No.
3	CNC Tube Bending Machine	Max.114.3 mm O dia	1 nos.
4	Power Press	300MT	1 No.
5	Bench grinder		1 No
6	Chop SAW Machine	14" Blade	2 Nos.
7	Plasma welding and Cutting Machine	400 Amp	1 Nos.
8	Welding Rectifiers (TIG,MIG)	400 Amp	15 Nos.
9	Welding Generators (Advani Make)	400 A mp	12 Nos.
	Stud welding Gun (Drawn Arc)	16 mm dia.	1 No.
10	Hydraulic Jack Assembly	8 Tons	34 Nos.
11	Gas Cutting sets	Hand cutting	25 Nos.
12	Profile Gas Cutting Sets	Pug Cutting	3 Nos.
13	Surface Grinding Machine	Std.	2 Nos.
14	AG - 7 Grinding machines		20 Nos.
15	AG -5 Grinding machines		10 Nos.
16	GQ - 4 Straight Grinder		20 Nos.
17	Drill Machines	Portable-	5 Nos.
18	Drill Machines	Magnetic Heavy Duty	5 Nos.
19	Drill Machines	Pillar Drill Machine	02 Nos.
20	Drill Machines	Radial Drill Machine	01 No.
21	Chain Pulley Blocks of various size	Up to 10 MT	15 Nos.
22	Motorized winch with Wire rope	5 Ton	02 Nos.
23	Hydraulic Jack	Up to 40 MT	04 Nos.
24	Electric Drying oven		5 Nos.
25	Portable Drying oven		10 Nos.
26	Steel Scaffolding		Adequate Quantity
27	Welding Cable		Adequate Quantity
28	Hand Tools		Adequate Quantity
29	Master Level		02 Nos.
30	Vernier Caliper		04 Nos.
31	Dial Gauge		04 Set.
32	James Screw of Various Capacity		03 Nos.
33	Rope Ladders		04 Nos.
34	Safety Helmets & Belts		Adequate Quantity
35	Safety Nets		04 Nos.
36	Wooden Sleepers		150 Nos.
37.	Welding Machines		04 Nos.
38.	Mig Auto welding for Panels		04 Nos.
39.	Electric Tube Beveling Machine	76 mm Dia	02 Nos
40	Hydro Test Pump	450 Kg/cm2	1 No.
41	Swaging Machine	76 mm – 3"	1 No
42	Hydraulic Press	100 Ton	1 No.
43	Escort Hydra	10 Ton	1 No.

Note: Mechanical Tools and Tackles, Cranes (of any capacity), Mobile Cranes, Hydras, Hydraulic Jacks of Higher Capacity, will be mobilized as per the site requirements.

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Testing Facilities

- 1. Hydraulic Pressure Test: Motorized up to 375 Kg/cm²
Hand Pumps up to 100 Kg/cm²
- 2. Ultrasonic Testing: Third Party Hired
- 3. Dye Penetrate Testing: Always Available.
- 4. Magnetic Particle Test: Third Party Hired
- 5. Radiography: Third Party Hired
- 6. Radiography Viewer: Always Available.
- 7. Measuring Instruments:
 - a) Thread Gauge
 - b) Pressure Gauges
 - c) Electronic Tongue Tester for measurements of current voltage and Amperes
- 8. Chemical & Tensile Test: Third Party Hired
- 9. Physical, Micro, Macro Test: Third Party Hired
- 10. Positive Material Id (PMI): Third Party Hired



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Human Resources

CEO & Promoter	:	B.E. Mechanical 25 years experience
CTO & Promoter	:	B.E. Mechanical. 15 years experience
Works Manager & Promoter	:	D.M.E. Mechanical. 40 years experience
Project Manager	:	M.Tech. Mechanical. 8 years experience
Q.C. Engineer	:	B.E. Mechanical, 10 years Experience in field.
Supervisor	:	B.E. Mechanical, 5 to 10 years Experience.
Foremen	:	DME. Mechanical, 20 to 25 years experience
Senior Fabricators	:	4 nos. ITI
Senior Fitters	:	4 nos.
Tig Welders	:	5 nos. (IBR/ NON IBR)
Downhill Welders	:	3 nos.
Arc Welders	:	5 nos.
General Workers	:	40 nos.
Technical Staff	:	6 nos.
General Staff	:	12 nos.

Note: We arrange / deploy further strength of workmen as per the job requirement.



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QUALITY ASSURANCE

Our pride of Quality is through our customer's satisfaction, we endeavor to reach leadership position by religiously adhering to norms and standards of different codes applicable to Project/job. The process of various stages till the completion is monitored closely. Records and documentation are maintained right from MTC, WPS, PQR, Ovality, Thinning, Assembly Alignment records for every process, part and assembly. Materials certificates, Batch certificates for electrodes and filler wire, Non confirmatory Reports, NDT Records of UT, MPI, SR & X-Rays/ Radiography, Hydro test Record, Log Sheets and History Books in the event of maintenance.

Our Approach to Quality initiatives is bottom up resulting in improvement of quality, reduction in cost and delivery time. Improvement through proactive approach of the promoters and promoter workers in all activities, meaningful reorganization, maintenance, clearly defined functions and proper aptitude. These helps elimination of wasteful action, right application and finally visual management. In totality it reflects on the ultimate target and becomes improvement of QCD.

It has grown quantitatively shouldering increasing qualitative responsibilities, performances; keeping with immense trust that client reposes on us.

We advance together to remain in the forefront of technology keeping self-reliance our goal.

The detailed quality assurance planning grossly depends on the type of execution contract and is drawn accordingly. Our relentless endeavor to provide efficient leadership to the team merging their creativity and productivity and to train them to keep pace with latest technological advancement for continuous grooming and mentoring their performance and execution of quality standards.



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